



# MAP OF SCOTCH WHISKY DISTILLERIES

#DISCOVERSCOTCH

www.scotch-whisky.org.uk

## DISCOVER THE WORLD OF SCOTCH WHISKY

Many countries produce whisky, but Scotch Whisky can only be made in Scotland. By law, Scotch Whisky must be distilled and matured in Scotland for a minimum of 3 years in oak casks, and made from just three natural ingredients - water, cereals and yeast - at distilleries located across the country.

Scotland is home to over 150 malt and grain distilleries, making it the greatest concentration of whisky production in the world. Many of the Scotch Whisky distilleries featured on this map bottle some of their production for sale as Single Malt (i.e. the product of one distillery) or Single Grain Whisky.

The majority of Scotch Whisky is consumed as Blended Scotch Whisky. This means as many as 60 of the different Single Malt and Single Grain Whiskies are blended together, ensuring that the individual Scotch Whiskies harmonise with one another and the quality and flavour of each individual blend remains consistent over time.

Malt whisky is classified in one of five main categories - Highland, Lowland, Speyside, Islay and Campbeltown - according to the geographical location of the distillery in which it is made. In many ways, the geography and climate of each region influences the character of the whisky produced there.



### HIGHLAND MALT

The Highland region is geographically the largest Scotch Whisky producing region. The rugged landscape, changeable climate and, in some cases, coastal locations are reflected in the character of its whiskies, which embrace wide variations.

As a group, Highland whiskies are rounded, robust and dry in character with a hint of smokiness/peatiness. Those near the sea carry a salty tang; in the far north the whiskies are notably heathery and slightly spicy in character; while in the more sheltered east and middle of the region, the whiskies have a more fruity character.

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|--------------------------------------|----------------------|
| 14. 8 DOORS                          | 42. GLENWYVIS        |
| 15. ABERFELDY                        | 43. HIGHLAND PARK    |
| 16. ARBIKIE                          | 44. ISLE OF ARRAN    |
| 17. ARDMORE                          | 45. ISLE OF HARRIS   |
| 18. ARDNAMURCHAN                     | 46. ISLE OF JURA     |
| 19. ARDROSS                          | 47. ISLE OF RAASAY   |
| 20. BALBLAIR                         | 48. ISLE OF TIRRE    |
| 21. BEN NEVIS                        | 49. LAGG             |
| 22. BENBECULA                        | 50. LOCH LOMOND MALT |
| 23. BLAIR ATHOL                      | 51. MACDUFF          |
| 24. BREWDOG DISTILLING CO DISTILLERY | 52. NC'NEAN          |
| 25. BRORA                            | 53. NORTH POINT      |
| 26. BURN O'BENNIE                    | 54. OBAN             |
| 27. CLYNELISH                        | 55. ORKNEY           |
| 28. DALMORE                          | 56. PULTENEY         |
| 29. DALWHINNIE                       | 57. ROYAL BRACKLA    |
| 30. DEANSTON                         | 58. ROYAL LOCHNAGAR  |
| 31. DORNOCH                          | 59. SCAPA            |
| 32. EDRADOUR                         | 60. STRATHEARN       |
| 33. FETTERCAIRN                      | 61. TALISKER         |
| 34. GLEN GARIOCH                     | 62. TEANINICH        |
| 35. GLEN ORD                         | 63. TOBERMORY        |
| 36. GLENCADAM                        | 64. TOMATIN          |
| 37. GLENDRONACH, THE                 | 65. TORABHAIG        |
| 38. GLENGLAUGHAUGH                   | 66. TULLIBARDINE     |
| 39. GLENGOYNE                        | 67. UILE-BHEIST      |
| 40. GLENMORANGIE                     | 68. WOLFBURN         |
| 41. GLENTURRET, THE                  |                      |

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### ISLAY MALT

Islay, a small island off the west coast of Scotland, may only be 25 miles long and 8 miles wide but is home to 10 Scotch Whisky distilleries.

Islay is frequently lashed by Atlantic storms. Sea spray blows across the island, impregnating the peat used in the malting of the barley and blows into the warehouses where casks of Scotch Whisky lie maturing, thus affecting the taste and aroma.

Some of the Islay whiskies are pungent and powerful, with a distinctive whiff of the sea air in them. Other distilleries that are in a more sheltered location, and use less peat during malting, have a gentler but still clearly identifiable character.

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|------------------|----------------|
| 1. ARDBEG        | 6. CAOLILA     |
| 2. ARDNAHOE      | 7. KILCHOMAN   |
| 3. BOWMORE       | 8. LAGAVULIN   |
| 4. BRUICHLADDICH | 9. LAPHROAIG   |
| 5. BUNNAHABHAIN  | 10. PORT ELLEN |

### CAMPBELTOWN MALT

Campbeltown is a town at the southern end of the Mull of Kintyre on the west fringe of Scotland. At its peak, Campbeltown was home to more than 30 Scotch Whisky distilleries.

Campbeltown whiskies are robust in character and carry the salty tang of the sea.

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|-----------------|
| 11. GLEN SCOTIA |
| 12. GLENGYLE    |
| 13. SPRINGBANK  |

### LOWLAND MALT

The Lowland whiskies are produced in the south of Scotland, identified on the map as the area south of a line between Dundee and Greenock.

Lowland whiskies are diverse, and growing in popularity, reflected in the fact the region has seen a significant growth of new distilleries over the past decade.

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|----------------------------|-------------------------|
| 121. ABERARGIE             | 132. FALKIRK DISTILLERY |
| 122. AILSA BAY             | 133. GLASGOW DISTILLERY |
| 123. ANNANDALE             | 134. GLENKINCHIE        |
| 124. AUCHENTOSHAN          | 135. HOLYROOD           |
| 125. BLADNOCH              | 136. INCHDAIRNIE        |
| 126. BONNINGTON DISTILLERY | 137. JACKTON            |
| 127. BORDERS               | 138. KINGSBARN          |
| 128. CLYDESIDE, THE        | 139. LINDORES ABBEY     |
| 129. CRAFTY                | 140. LOCHLEA            |
| 130. DAFTMILL              | 141. PORT OF LEITH      |
| 131. EDEN MILL             | 142. ROSEBANK           |
|                            | 143. STIRLING           |

### GRAIN WHISKY

Grain whiskies form the heart of Blended Scotch Whiskies. Grain whisky distilleries operate a continuous distillation process, always including malted barley, but unlike malt whiskies, also using other unmalted cereals, as well as yeast and water.

The main purpose of grain whisky is as the base to which the malts are added creating Blended Scotch Whisky, but a small proportion is bottled as a Single Grain and enjoyed for their subtle character.

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|------------------------|--------------------|
| 144. CAMERONBRIDGE     | 148. NORTH BRITISH |
| 145. GIRVAN            | 149. REIVERS       |
| 146. INVERGORDON       | 150. STARLAW       |
| 147. LOCH LOMOND GRAIN | 151. STRATHCLYDE   |



### THE SCOTCH WHISKY ASSOCIATION

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